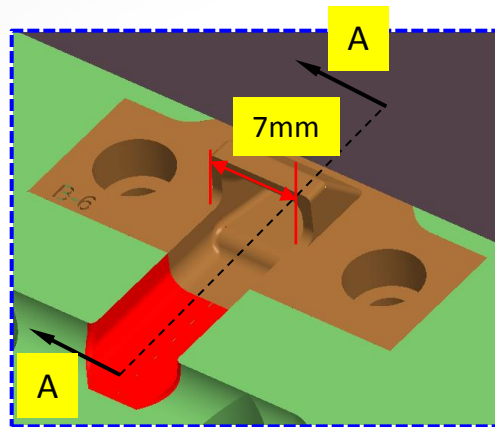
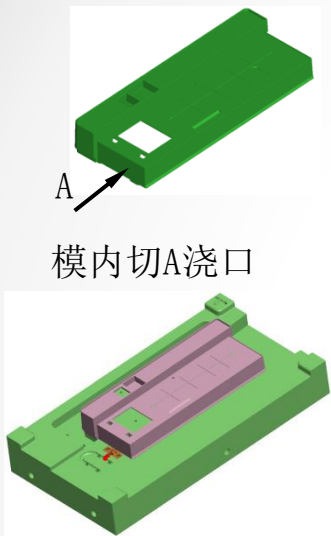


模内切浇口设计范例

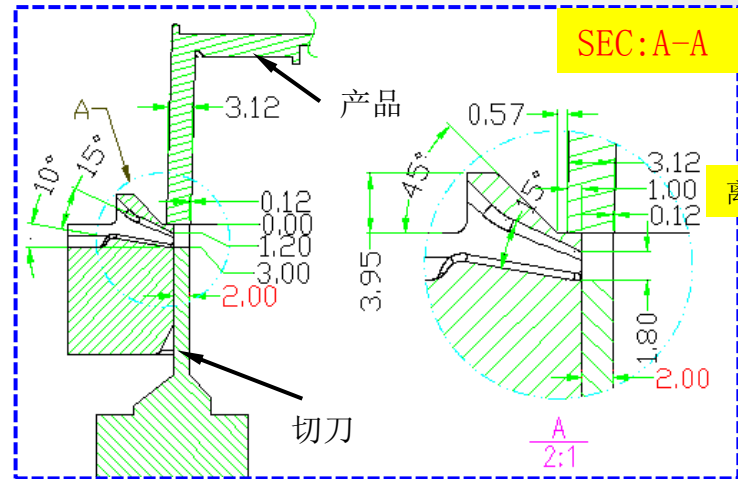
模内切说明会资料

M5蒸立方控制盒模内切浇口(潜伏)

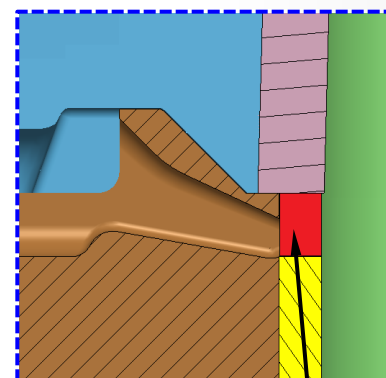
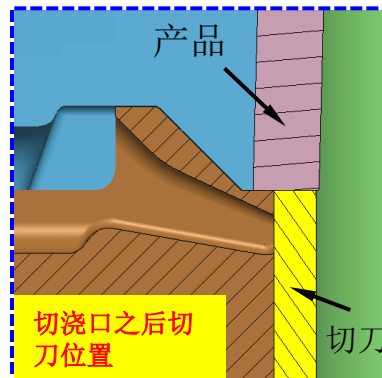
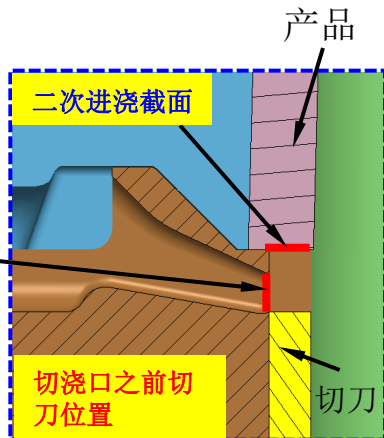
模号QJ-13586



模内切A浇口



离产品表面1



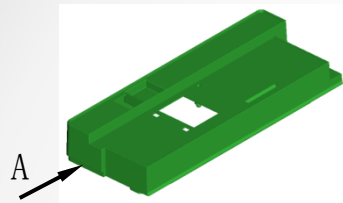
红色区域为排挤量

切刀尺寸: 2*8

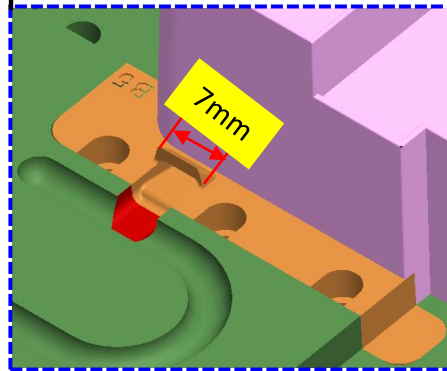
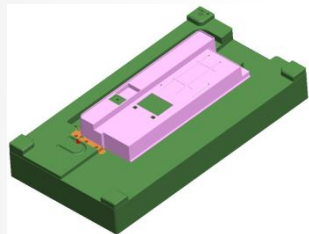
| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|----|
| A | 7 | 1.8 | 3 | 30 | 1 |
| | 一次进浇截面积 (mm ²) | 12.6 | 二次进浇截面积 (mm ²) | 16 | |

X3蒸立方控制盒239A模内切浇口 (潜伏)

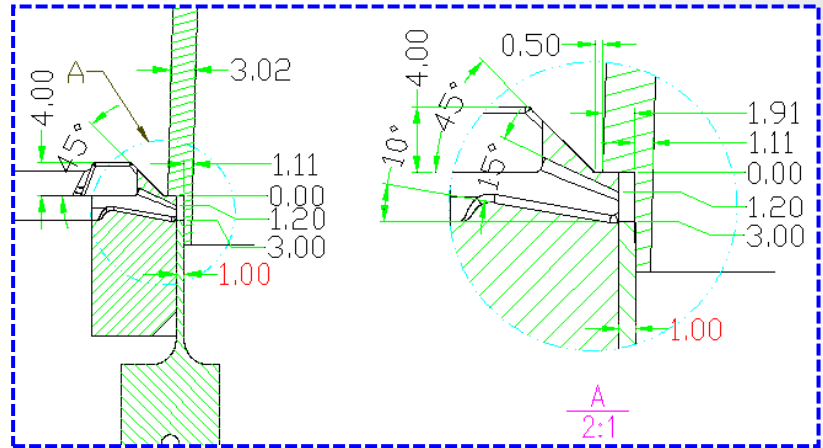
模号QJ-13581



模内切A浇口



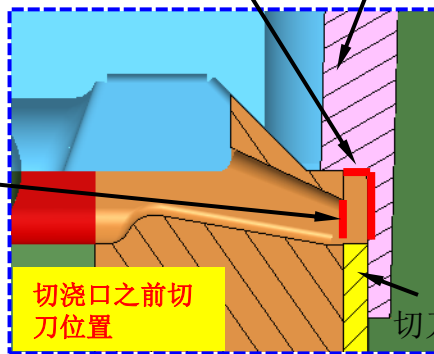
模内切A浇口



二次进浇截面

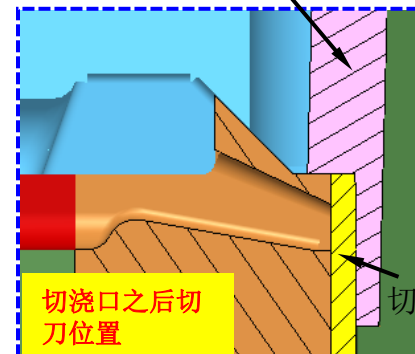
产品

产品



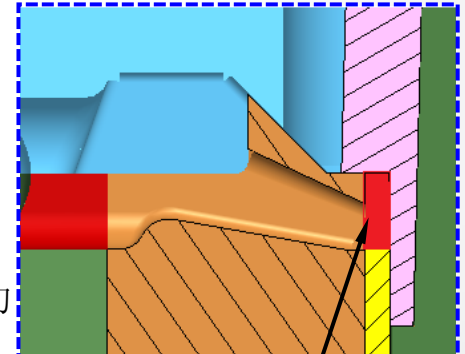
切浇口之前切刀位置

切刀



切浇口之后切刀位置

切刀



切刀尺寸: 1*8

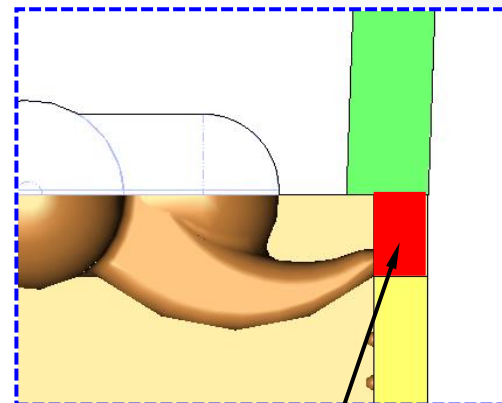
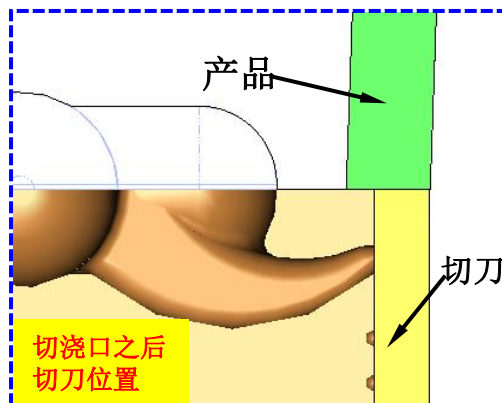
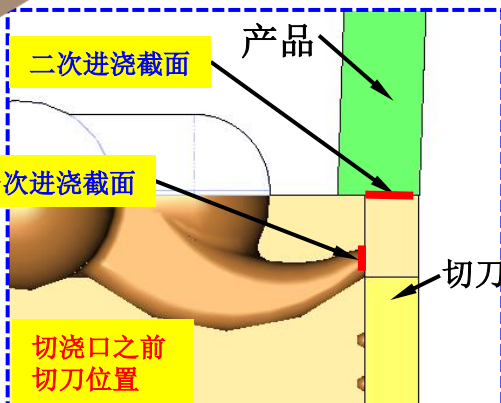
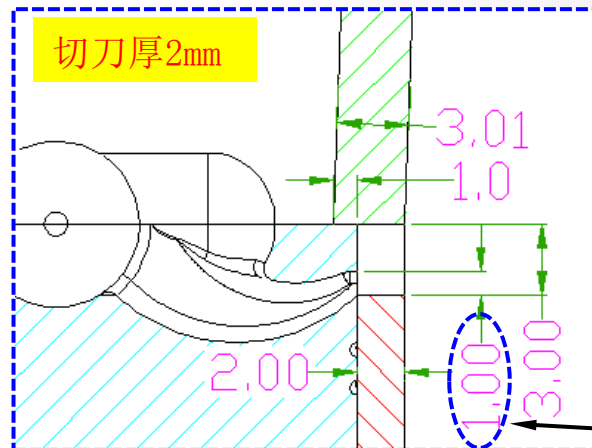
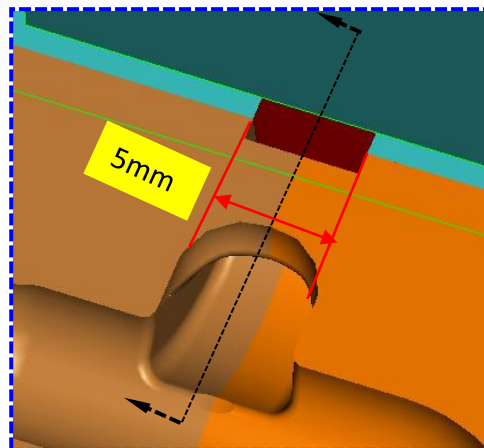
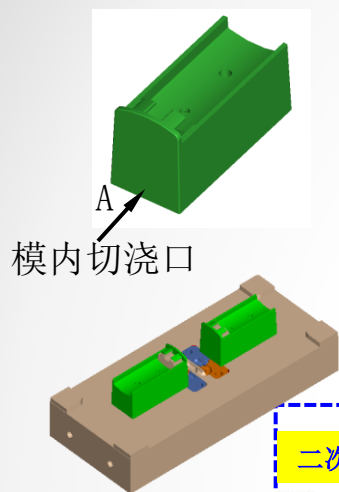
一次进浇截面

红色区域
为排挤量

| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|----|
| A | 7 | 1 | 3 | 21 | 1 |
| | 一次进浇截面积 (mm ²) | 12.6 | 二次进浇截面积 (mm ²) | 32 | |

6P拉手座模内切牛角浇口

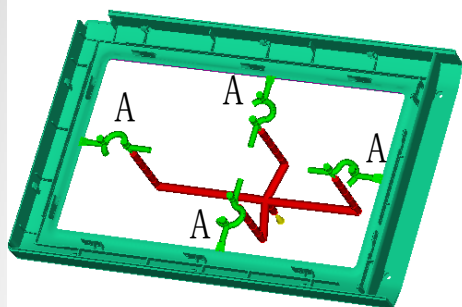
模号HC130104



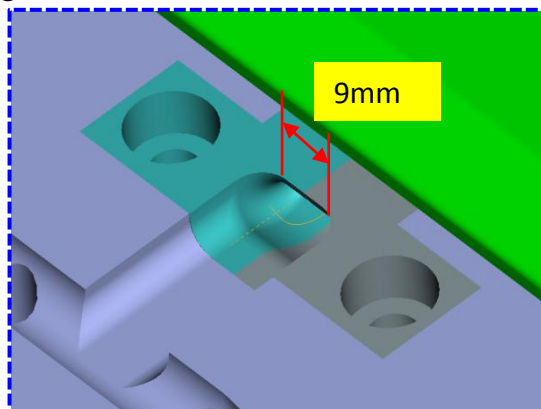
| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|-----|
| A | 5 | 2 | 3 | 30 | 1x2 |
| | 一次进浇截面积 (mm ²) | 4.6 | 二次进浇截面积 (mm ²) | 10 | |

BM0625门面模内切牛角浇口

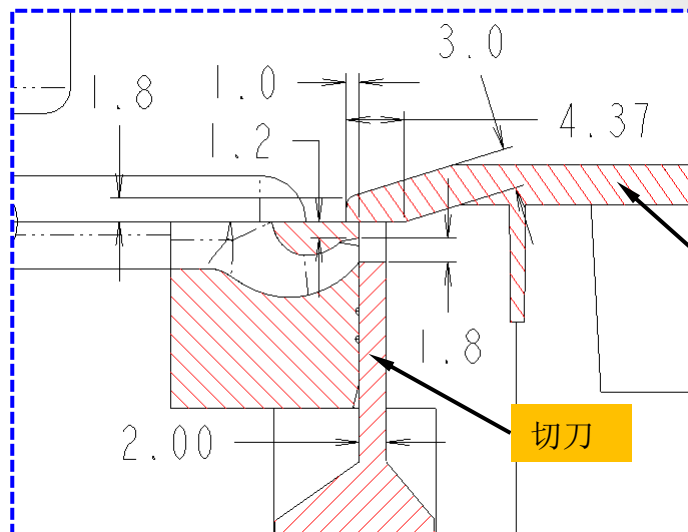
模号MH-2013160



模内切A浇口



模内切A浇口

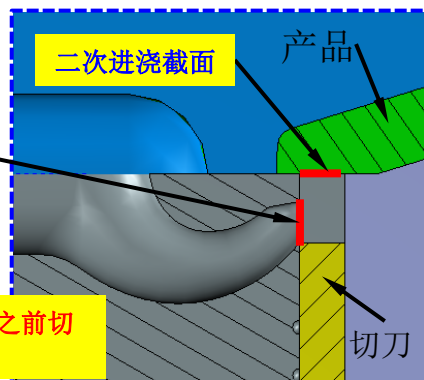


产品

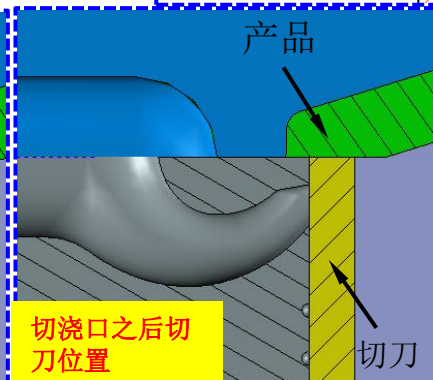
切刀



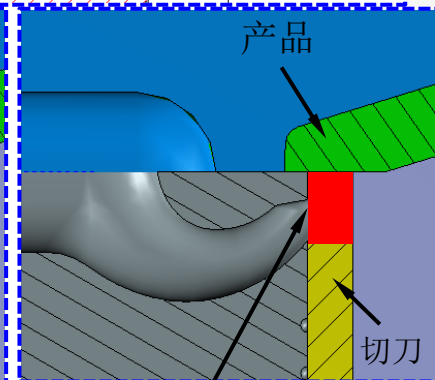
切刀尺寸: 2*10



切浇口之前切刀位置



切浇口之后切刀位置



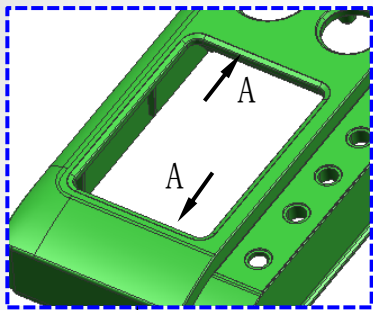
切刀

红色区域为排挤量

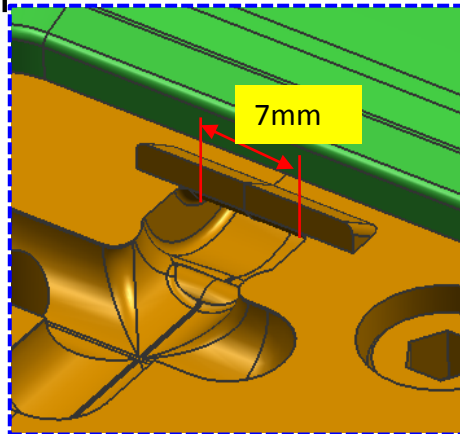
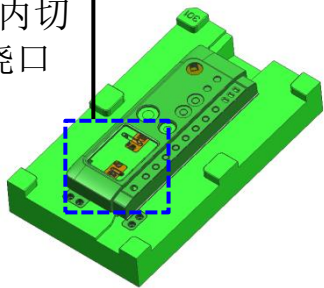
| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|----|
| A | 9 | 1.8 | 3 | 60 | 4 |
| | 一次进浇截面积 (mm ²) | 16.2 | 二次进浇截面积 (mm ²) | 20 | |

BM0625控制盒模内切牛角浇口

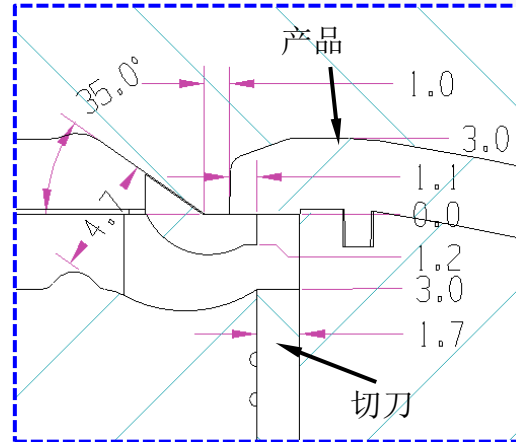
模号MH2013161



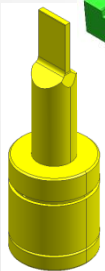
模内切
A浇口



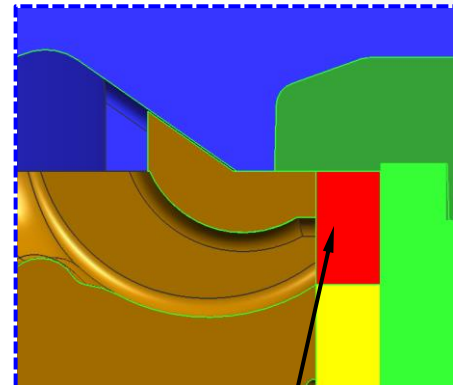
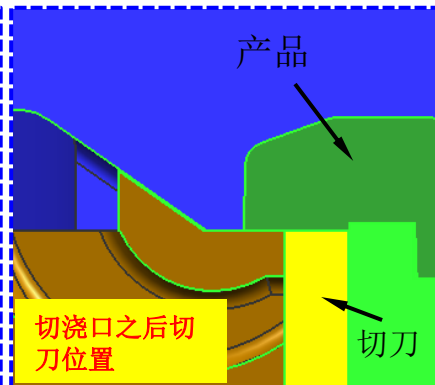
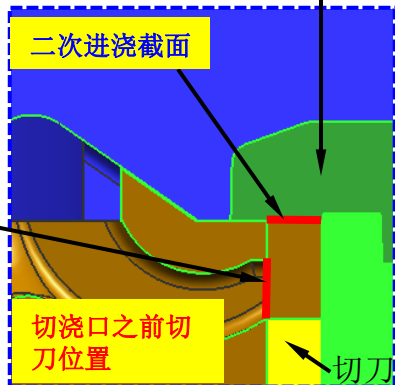
模内切A浇口



切刀厚1.7mm



切刀尺寸: 1.7*8

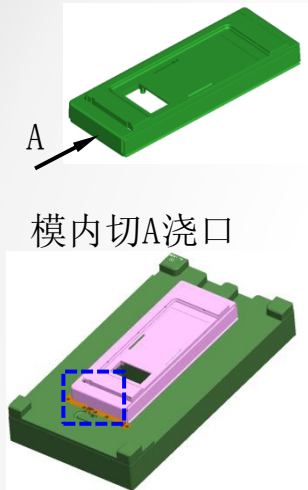


红色区域
为排挤量

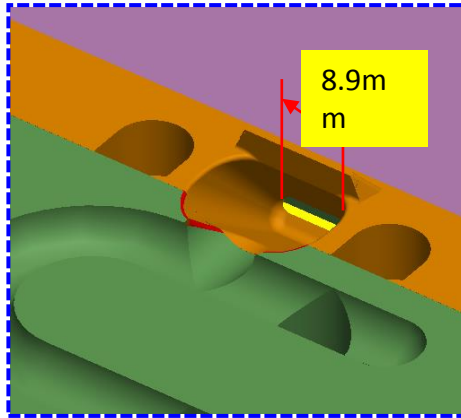
| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|----|
| A | 7 | 1.8 | 3 | 40.8 | 2 |
| | 一次进浇截面积 (mm ²) | 12.6 | 二次进浇截面积 (mm ²) | 13.6 | |

DZ控制盒模内切浇口(潜伏)

模号QJ-13536

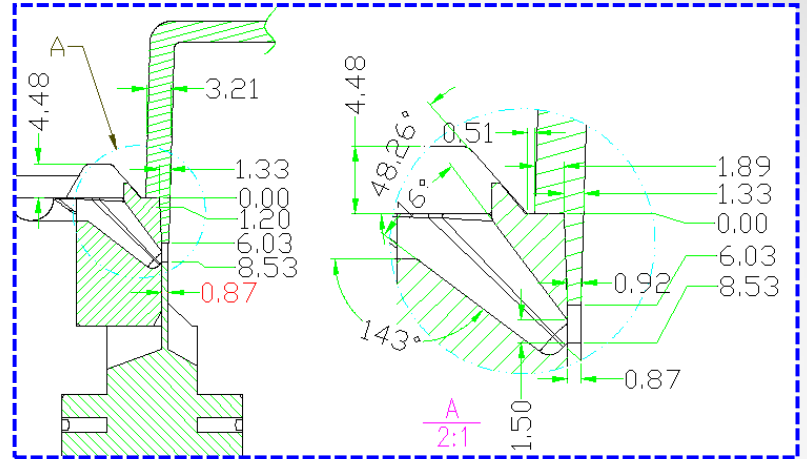


模内切A浇口

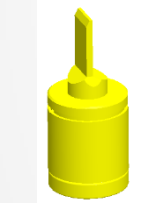


8.9mm

模内切A浇口 产品

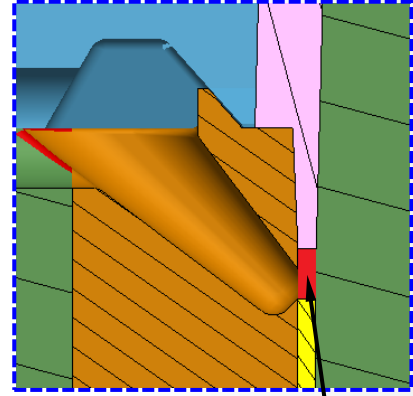
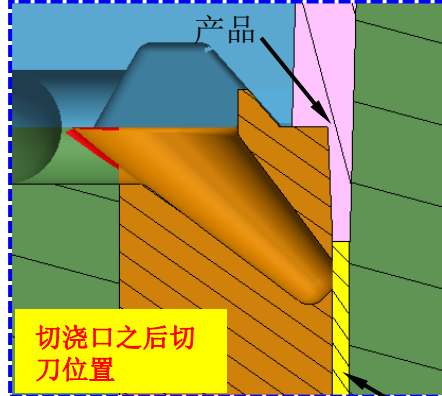
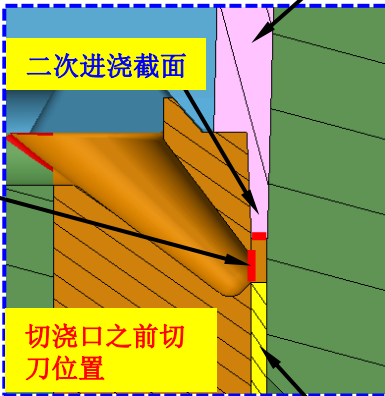


A/2:1



一次进浇截面

切刀端面尺寸: 0.9*10



切刀

切刀

红色区域为排挤量

| 浇口 | 长 (mm) | 宽 (mm) | 切刀顶出高度 (mm) | 排挤量体积 (mm ³) | 数量 |
|----|----------------------------|--------|----------------------------|--------------------------|----|
| A | 10 | 1.5 | 2.5 | 22.5 | 1 |
| | 一次进浇截面积 (mm ²) | 15 | 二次进浇截面积 (mm ²) | 9 | |